

ST SERIES GROOVING TOOL



Subzero

The Tube Expander Company...



INSTALLATION TOOL

Features :

- » High production tool
- » Ideal for use where 1 tool is needed per bore
- » Tool is ideally suited for CNC applications on account of one piece mandrel construction and short design.

■ SPECIFICATIONS

Tube O. D.		Tool Model NO	SPARE TOOL BITS		
mm	Inch		1/8 x 3/8 x 1/8 Spacing	1/8 x 1/4 x 1/8 Spacing	Special Spacing.
9.53	3/8	ST-375-970	ST-3703	ST-3703-S	ST-3703-SP
12.70	1/2	ST-500-1270	ST-5003	ST-5003-S	ST-5003-SP
15.87	5/8	ST-625-1588	ST-6203	ST-6203-S	ST-6203-SP
19.05	3/4	ST-750-1900	ST-7503	ST-7503-S	ST-7503-SP
22.22	7/8	ST-875-2220	ST-7503	ST-7503-S	ST-7503-SP
25.40	1	ST-1000-2540	ST-7503	ST-7503-S	ST-7503-SP
28.57	1.1/8	ST-1125-2553	ST-7503	ST-7503-S	ST-7503-SP
31.75	1.1/4	ST-1250-3175	ST-7503	ST-7503-S	ST-7503-SP
34.92	1.3/8	ST-1375-3493	ST-7503	ST-7503-S	ST-7503-SP
38.10	1.1/2	ST-1500-3810	ST-7503	ST-7503-S	ST-7503-SP
41.27	1.5/8	ST-1625-4128	ST-7503	ST-7503-S	ST-7503-SP
44.45	1.3/4	ST-1750-4445	ST-7503	ST-7503-S	ST-7503-SP
47.62	1.7/8	ST-1875-4763	ST-7503	ST-7503-S	ST-7503-SP
50.80	2	ST-2000-5080	ST-7503	ST-7503-S	ST-7503-SP
57.15	2.1/4	ST-2250-5715	ST-7503	ST-7503-S	ST-7503-SP
63.50	2.1/2	ST-2500-6350	ST-7503	ST-7503-S	ST-7503-SP